HILTI HIT-CT 1
INJECTION MORTAR
ETA-11/0354 (01.09.2020)

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European Technical Assessment

ETA-11/0354 of 01/09/2020

English translation prepared by CSTB - Original version in French language

General Part

Nom commercial: *Trade name*	**Injection system Hilti HIT-CT 1**
Famille de produit : *Product family*	Cheville à scellement de type « à injection » pour fixation dans le béton : tailles M8 à M24 **Bonded injection type anchor for use in concrete: sizes M8 to M24**
Titulaire: *Manufacturer*	Hilti Corporation Feldkircherstrasse 100 FL-9494 Schaan Principality of Liechtenstein
Usine de fabrication: *Manufacturing plants*	Hilti plants
Cette evaluation contient: *This Assessment contains*	19 pages incluant 16 pages d'annexes qui font partie intégrante de cette évaluation *19 pages including 16 annexes which form an integral part of this assessment*
Base de l'ETE: *Basis of ETA*	EAD 330499-01-0601 EAD 330499-01-0601
Cette évaluation remplace: *This Assessment replaces*	ETE-11/0354 du 06/09/2019 *ETA-11/0354 dated 06/09/2019*

Specific Part

1 Technical description of the product

The Hilti HIT-CT 1 injection system is bonded anchor (injection type) consisting of a mortar cartridge with Hilti HIT-CT 1 injection mortar and a steel element.

The steel element can be made of zinc plated carbon steel (HAS-U, HIT-V), reinforcing bar (rebar), stainless steel (HAS-U-A4, HIT-V-R), or high corrosion resistant stainless steel (HAS-U-HCR, HIT-V-HCR).

The steel element is placed into a rotary/percussion drilled hole filled with the injection mortar and is anchored via the bond between the metal part and concrete.

An illustration of the product is provided in Annex A

2 Specification of the intended use

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European technical assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for static and quasi static loads, for Hilti HIT-CT 1 with threaded rod, HAS-U, HIT-V	See Annex C1, C2
Characteristic resistance for static and quasi static loads, for Hilti HIT-CT 1 with rebars	See Annex C3, C4
Displacements	See Annex C5

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance determined (NPD)

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances contained in this European technical assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For Basic requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 General aspects relating to fitness for use

Durability and Serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance (AVCP)

According to the Decision 96/582/EC of the European Commission[1], as amended, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	—	1

5 Technical details necessary for the implementation of the AVCP system

Technical details necessary for the implementation of the Assessment and verification of constancy of performance (AVCP) system are laid down in the control plan deposited at Centre Scientifique et Technique du Bâtiment.

The manufacturer shall, on the basis of a contract, involve a notified body approved in the field of anchors for issuing the certificate of conformity CE based on the control plan.

Issued in Marne La Vallée on 01/09/2020 by

The original French version is signed

La cheffe de division, Anca CRONOPOL

[1] Official Journal of the European Communities L 254 of 08.10.1996

Installation conditions

Figure A1:

Threaded rod, HAS-U-…, HIT-V-… and AM 8.8

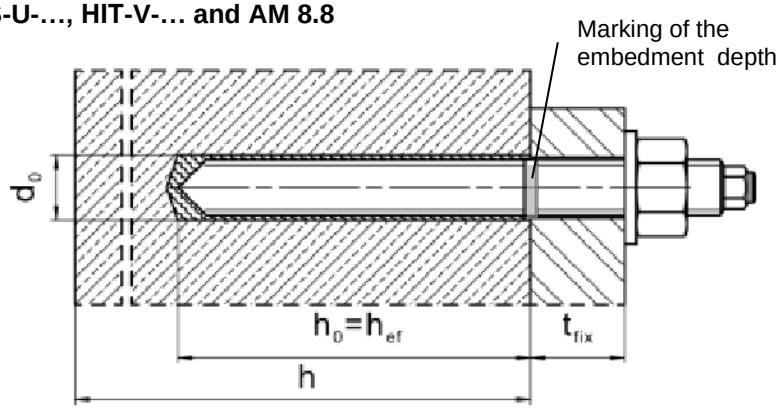
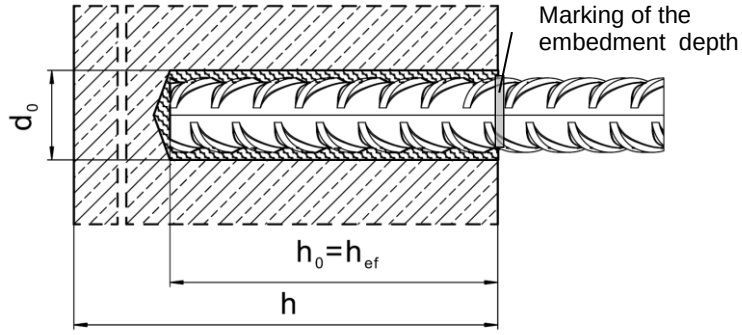


Figure A2:

Reinforcing bar (rebar)



Injection system Hilti HIT-CT 1	
Product description Installed condition	**Annex A1**

Injection mortar Hilti HIT-CT 1:

hybrid system with resin, hardener and cement water component

Foil pack 330ml and 500ml

Marking:
Hilti HIT-CT 1
Production date
Production time and line
Expiry date mm/yyyy

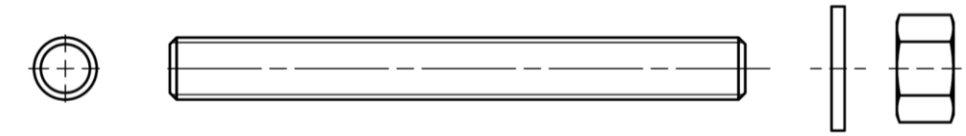
Product name: “Hilti HIT-CT 1”

Static mixer Hilti HIT-RE-M

Steel elements

HAS-U-…: M8 to M24 washer nut

HIT-V-…: M8 to M24 washer nut



Threaded rod: M8 to M24 washer nut

Hilti AM 8.8 meter rod electroplated zinc coated: M8 to M24, 1m to 3m

Hilti AM HDG 8.8 meter rod hot dip galvanized: M8 to M24, 1m to 3m

Commercial standard threaded rod with:

- Materials and mechanical properties according to Table A1.
- Inspection certificate 3.1 according to EN 10204:2004. The document shall be stored.
- Marking of embedment depth.

Reinforcing bar (rebar): ϕ 8 to ϕ 25

- Materials and mechanical properties according to Table A1.
- Dimensions according to Annex B3

Injection system Hilti HIT-CT 1	
Product description Injection mortar / Static mixer / Steel elements	**Annex A2**

Table A1: Materials

Designation	Material
Reinforcing bars (rebars)	
Rebar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA:2013 $f_{uk} = f_{tk} = k \cdot f_{yk}$
Metal parts made of zinc coated steel	
HAS-U-5.8(HDG), HIT-V-5.8(HDG), Threaded rod	Strength class 5.8, f_{uk} = 500 N/mm², f_{yk} = 400 N/mm² Elongation at fracture (l_0 = 5d) > 8% ductile Electroplated zinc coated ≥ 5 μm, (F) or (HDG) hot dip galvanized ≥ 45 μm
HAS-U-8.8(F), HIT-V-8.8(F), Threaded rod	Strength class 8.8, f_{uk} = 800 N/mm², f_{yk} = 640 N/mm² Elongation at fracture (l_0 = 5d) > 12% ductile Electroplated zinc coated ≥ 5 μm, (F) or (HDG) hot dip galvanized ≥ 45 μm
Hilti Meter rod AM 8.8 (HDG)	Strength class 8.8, f_{uk} = 800 N/mm², f_{yk} = 640 N/mm² Elongation at fracture (l_0 = 5d) > 12% ductile Electroplated zinc coated ≥ 5 μm, or (HDG) hot dip galvanized ≥ 45 μm
Washer	Electroplated zinc coated ≥ 5 μm, hot dip galvanized ≥ 45 μm
Nut	Strength class of nut adapted to strength class of threaded rod. Electroplated zinc coated ≥ 5 μm, hot dip galvanized ≥ 45 μm
Metal parts made of stainless steel corrosion resistance class III according EN 1993-1-4:2006+A1:2015-06	
HAS-U-A4, HIT-V-R	Strength class 70, f_{uk} = 700 N/mm², f_{yk} = 450 N/mm² Elongation at fracture (l_0 = 5d) > 8% ductile Stainless steel A4 according to EN 10088-1: 2014
Threaded rod	Strength class 70, f_{uk} = 700 N/mm², f_{yk} = 450 N/mm² Elongation at fracture (l_0 = 5d) > 8% ductile Stainless steel 1.4401, 1.4404, 1.4578, 1.4571, 1.4439, 1.4362 EN 10088-1:2014
Washer	Stainless steel A4 according to EN 10088-1: 2014
Nut	Strength class of nut adapted to strength class of threaded rod. Stainless steel A4 according to EN 10088-1: 2014
Metal parts made of stainless steel corrosion resistance class V according EN 1993-1-4:2006+A1:2015-06	
HAS-U-HCR, HIT-V-HCR	For ≤ M20: f_{uk} = 800 N/mm², f_{yk} = 640 N/mm² For > M20: f_{uk} = 700 N/mm², f_{yk} = 400 N/mm², Elongation at fracture (l_0 = 5d) > 8% ductile High corrosion resistant steel according to EN 10088-1:2014
Threaded rod	For ≤ M20: f_{uk} = 800 N/mm², f_{yk} = 640 N/mm² For > M20: f_{uk} = 700 N/mm², f_{yk} = 400 N/mm², Elongation at fracture (l_0 = 5d) > 8% ductile High corrosion resistant steel 1.4529, 1.4565 EN 10088-1:2014
Washer	High corrosion resistant steel according to EN 10088-1:2014
Nut	Strength class of nut adapted to strength class of threaded rod. High corrosion resistant steel according to EN 10088-1:2014

Specifications of intended use

Anchorages subject to:

- Static and quasi static loading in concrete.

Base material:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2013+A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206-1:2013+A1:2016.
- Uncracked and cracked concrete.
- Dry or wet concrete (not in water-filled drill holes)

Temperature in the base material:

- **At installation**
  -5 °C to +40 °C
- **In-service**
  Temperature range I: -40 °C to +40 °C
  (max. long term temperature +24 °C and max. short term temperature +40 °C)
  Temperature range II: -40 °C to +80 °C
  (max. long term temperature +50 °C and max. short term temperature +80 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  zinc coated steel (threaded rods, HAS-U, HIT-V), stainless steel (threaded rods, HAS-U-A4, HIT-V-R) or high corrosion resistant steel (threaded rods, HAS-U-HCR, HIT-V-HCR).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure in permanently damp internal conditions, if no particular aggressive conditions exist.
  stainless steel (threaded rods, HAS-U-A4, HIT-V-R) or high corrosion resistant steel (threaded rods, HAS-U-HCR, HIT-V-HCR).
- Structures subject to permanently damp internal condition or in other particular aggressive conditions
  high corrosion resistant steel (threaded rods, HAS-U-HCR, HIT-V-HCR).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

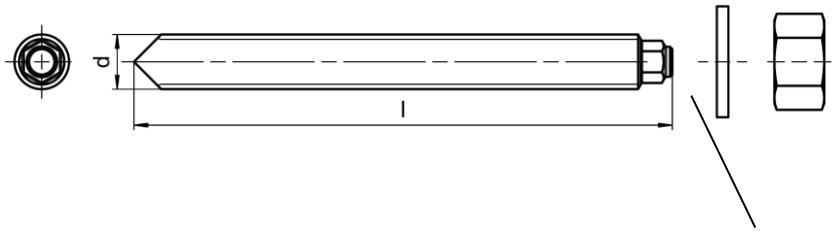
Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the forces to be transmitted. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static or quasi-static loading are designed in accordance with
  EN 1992-4:2018

Table B2: Installation parameters of threaded rod, HAS-U and HIT-V

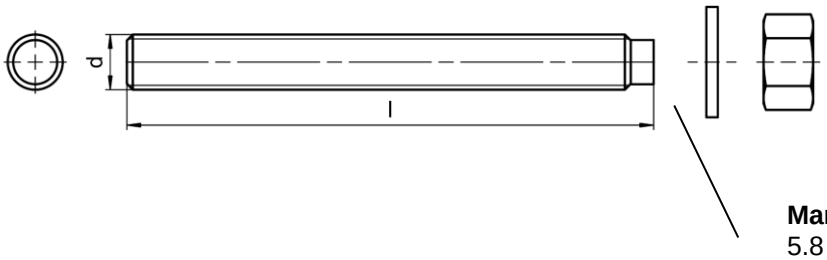
Threaded rod, HAS-U-…, HIT-V-…			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Diameter of element	d	[mm]	8	10	12	16	20	24
Nominal diameter of drill bit	d_0	[mm]	10	12	14	18	22	28
Threaded rod, HAS-U-…, HIT-V-...: Effective embedment depth and drill hole depth	$h_{ef} = h_0$	[mm]	64 to 96	80 to 120	96 to 144	128 to 192	160 to 240	192 to 288
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18	22	26
Minimum thickness of concrete member	h_{min}	[mm]	h_{ef} + 30 ≥ 100 mm			$h_{ef} + 2 \cdot d_0$		
Maximum torque	T_{max}	[Nm]	10	20	40	80	150	200
Minimum spacing	s_{min}	[mm]	40	50	60	80	100	120
Minimum edge distance	c_{min}	[mm]	40	45	45	50	55	60

HAS-U-…



Marking:
Steel grade number and length identification letter: e.g. 8L

HIT-V-…



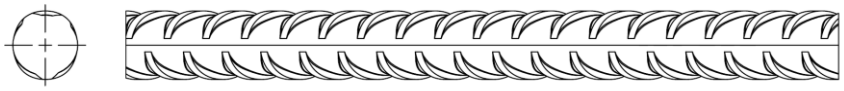
Marking:
5.8 - ℓ = HIT-V-5.8 M…x ℓ
5.8F - ℓ = HIT-V-5.8F M…x ℓ
8.8 - ℓ = HIT-V-8.8 M…x ℓ
8.8F - ℓ = HIT-V-8.8F M…x ℓ
R - ℓ = HIT-V-R M ...x ℓ
HCR - ℓ = HIT-V-HCR M ...x ℓ

Table B3: Installation parameters of reinforcing bar (rebar)

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**		**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**
Diameter	ϕ	[mm]	8	10	12		14	16	20	25
Effective embedment depth and drill hole depth	h_{ef} = h_0	[mm]	64 to 96	80 to 120	96 to 144		112 to 168	128 to 192	160 to 240	200 to 300
Nominal diameter of drill bit	d_0	[mm]	10[1)] 12[1)]	12[1)] 14[1)]	14[1)]	16[1)]	18	20	25	30[1)] 32[1)]
Minimum thickness of concrete member	h_{min}	[mm]	h_{ef} + 30 ≥ 100 mm			$h_{ef} + 2 \cdot d_0$				
Minimum spacing	s_{min}	[mm]	40	50	60		70	80	100	125
Minimum edge distance	c_{min}	[mm]	40	45	45		50	50	65	70

[1)] Each of the two given values can be used.

Reinforcing bar (rebar)



For rebar bolt

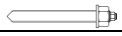
- Minimum value of related rib area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010.
- Rib height of the bar h_{rib} shall be in the range $0{,}05 \cdot \phi \le h_{rib} \le 0{,}07 \cdot \phi$ (ϕ: Nominal diameter of the bar; h_{rib}: Rib height of the bar).

Table B4: Minimum curing time[1)]

Temperature in the base material T	Maximum working time t_{work}	Minimum curing time t_{cure}[1)]
-5 °C to -1 °C	60 min	6 hours
0 °C to 4 °C	40 min	3 hours
5 °C to 9 °C	25 min	2 hours
10 °C to 19 °C	10 min	90 min
20 °C to 29 °C	4 min	75 min
30 °C to 40 °C	2 min	60 min

[1)] The curing time data are valid for dry base material only. In wet base material the curing times must be doubled.

Table B5: Parameters of cleaning and setting tools

Elements		Drill and clean			Installation
Threaded rod, HAS-U-…, HIT-V-…	Rebar	Hammer drilling		Brush	Piston plug
		Drill bit	Hollow drill bit TE-CD, TE-YD		
					
Size	Size	d_0 [mm]	d_0 [mm]	HIT-RB	HIT-SZ
M8	ϕ 8	10	-	10	-
M10	ϕ 8, ϕ 10	12	-	12	12
M12	ϕ 10, ϕ 12	14	14	14	14
-	ϕ 12	16	16	16	16
M16	ϕ 14	18	18	18	18
-	ϕ 16	20	20	20	20
M20	-	22	22	22	22
-	ϕ 20	25	25	25	25
M24	-	28	28	28	28
-	ϕ 25	30	30	30	30
-	ϕ 25	32	32	32	32

Cleaning alternatives

Manual Cleaning (MC):
Hilti hand pump for blowing out drill holes with diameters $d_0 \leq 20$ mm and drill hole depth $h_0 \leq 10d$

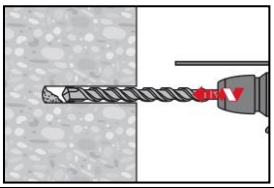
Compressed Air Cleaning (CAC):
air nozzle with an orifice opening of minimum 3,5 mm in diameter.

Automatic Cleaning (AC):
Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner.

Installation instruction

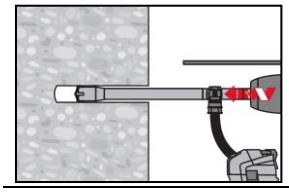
Hole drilling

a) Hammer drilling: For dry or wet concrete only.



Drill hole to the required embedment depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.

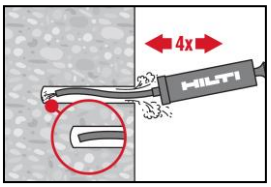
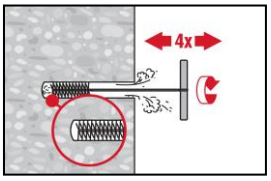
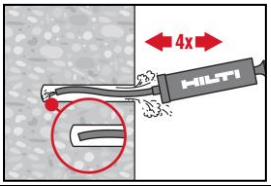
b) Hammer drilling with Hilti hollow drill bit TE-CD, TE-YD: For dry and wet concrete only.



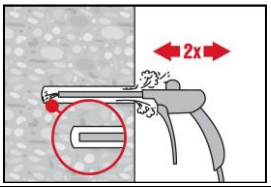
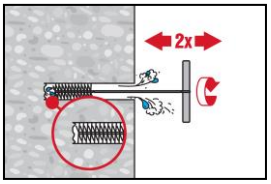
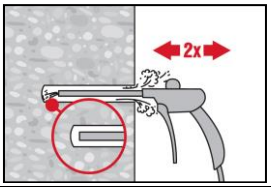
Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit with Hilti vacuum attachment. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user's manual. After drilling is completed, proceed to the "injection preparation" step in the installation instruction.

Drill hole cleaning:	Just before setting an anchor, the drill hole must be free of dust and debris. Inadequate hole cleaning = poor load values.

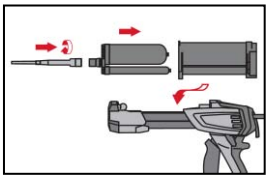
Manual Cleaning (MC): Uncracked concrete. For drill hole diameters $d_0 \leq 20$ mm and drill hole depths $h_0 \leq 10 \cdot d$

	The Hilti hand pump may be used for blowing out drill holes up to diameters $d_0 \leq 20$ mm and embedment depths up to $h_{ef} \leq 10 \cdot d$. Blow out at least 4 times from the back of the drill hole until return air stream is free of noticeable dust.
	Brush 4 times with the specified brush (see Table B5) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.
	Blow out again with the Hilti hand pump at least 4 times until return air stream is free of noticeable dust.

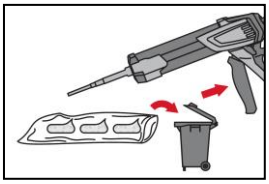
Compressed Air Cleaning (CAC): For all drill hole diameters d_0 and all drill hole depths h_0.

	Blow 2 times from the back of the hole (if needed with nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h) until return air stream is free of noticeable dust. For drill hole diameters ≥ 32 mm the compressor has to supply a minimum air flow of 140 m³/h.
	Brush 2 times with the specified brush (see Table B5) by inserting the steel brush Hilti HIT-RB to the back of the hole (if needed with extension) in a twisting motion and removing it. The brush must produce natural resistance as it enters the drill hole (brush Ø ≥ drill hole Ø) - if not the brush is too small and must be replaced with the proper brush diameter.
	Blow again with compressed air 2 times until return air stream is free of noticeable dust.

Injection preparation



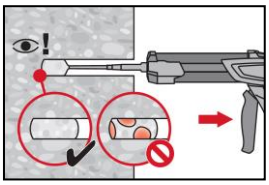
Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser.
Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into dispenser.



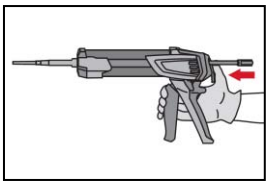
Discard initial adhesive. The foil pack opens automatically as dispensing is initiated.
Depending on the size of the foil pack an initial amount of adhesive has to be discarded.

Discard quantities are 2 strokes for 330ml foil pack and
3 strokes for 500ml foil pack

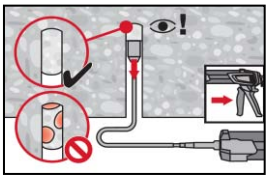
Inject adhesive from the back of the drill hole without forming air voids.



Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.
Fill approximately 2/3 of the drill hole to ensure that the annular gap between the anchor and the concrete is completely filled with adhesive along the embedment length.



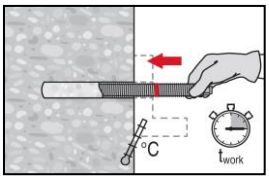
After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.



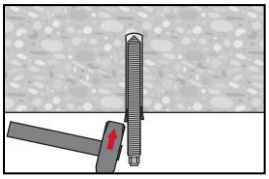
Overhead installation and/or installation with embedment depth h_{ef} > 250 mm.
For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug (see Table B5). Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.

Setting the element

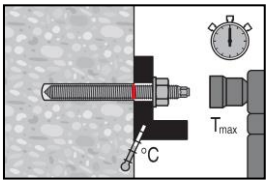
Just before setting an anchor, the drill hole must be free of dust and debris.



Before use, verify that the element is dry and free of oil and other contaminants.
Mark and set element to the required embedment depth before working time t_{work} has elapsed. The working time t_{work} is given in Table B4.



For overhead installation use piston plugs and fix embedded parts with e.g. wedges.



Loading the anchor: After required curing time t_{cure} (see Table B4) the anchor can be loaded.
The applied installation torque shall not exceed the values T_{max} given inTable B2.

Table C1: Essential characteristics for threaded rods under tension load in concrete

Threaded rod, HAS-U-…, HIT-V-…			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Installation safety factor								
Hammer drilling	γ_{inst}	[-]	1,2					
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	-		1,2			
Steel failure threaded rods								
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$					
Partial factor Grade 5.8	$\gamma_{Ms,N}$ [1]	[-]	1,5					
Partial factor Grade 8.8	$\gamma_{Ms,N}$ [1]	[-]	1,5					
Partial factor HAS-U-A4, HIT-V-R	$\gamma_{Ms,N}$ [1]	[-]	1,87					
Partial factor HAS-U-HCR, HIT-V-HCR	$\gamma_{Ms,N}$ [1]	[-]	1,5					2,1
Combined pullout and concrete cone failure								
Uncracked concrete C20/25								
Temperature range I: 40°C / 24°C	$\tau_{Rk,ucr}$	[N/mm²]	12	11	11	10	9,5	9,0
Temperature range II: 80°C / 50°C	$\tau_{Rk,ucr}$	[N/mm²]	11	11	10	9,5	9,0	8,5
Cracked concrete C20/25								
Temperature range I: 40°C / 24°C	$\tau_{Rk,cr}$	[N/mm²]	-	2,5	2,5	2,5	-	-
Temperature range II: 80°C / 50°C	$\tau_{Rk,cr}$	[N/mm²]	-	2,5	2,5	2,5	-	-
Influence factors ψ on bond resistance τ_{Rk}								
Influence of concrete strength								
Uncracked concrete: Factor for concrete compressive strength	ψ_c	C30/37	1,06					
		C40/50	1,11					
		C50/60	1,15					
Cracked concrete: Factor for concrete compressive strength	ψ_c	C30/37	1,00					
		C40/50	1,00					
		C50/60	1,00					
Concrete cone failure								
Factor for uncracked concrete	k_{ucr}	[-]	11,0					
Factor for cracked concrete	k_{cr}	[-]	7,7					
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$					
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$					

[1] In absence of national regulations.

Table C2: continued

Threaded rod, HAS-U-…, HIT-V-…		**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Splitting failure							
Edge distance $c_{cr,sp}$ [mm] for	h / hef ≥ 2,0	1,0 · hef					
	2,0 > h / hef > 1,3	4,6 · hef - 1,8 · h					
	h / h_{ef} ≤ 1,3	2,26 · h_{ef}					
Spacing	$s_{cr,sp}$ [mm]	2 · $c_{cr,sp}$					

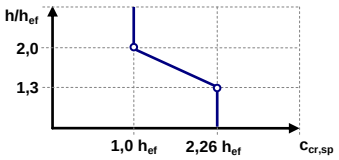


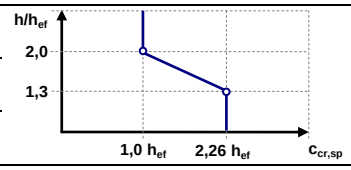
Table C3: Essential characteristics for threaded rods under shear load concrete

Threaded rod, HAS-U-…, HIT-V-…			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel failure without lever arm								
Characteristic resistance	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$					
Partial factor grade 5.8	$\gamma_{Ms,v}$ [1)]	[-]	1,25					
Partial factor grade 8.8	$\gamma_{Ms,v}$ [1)]	[-]	1,25					
Partial factor HAS-U-A4, HIT-V-R	$\gamma_{Ms,v}$ [1)]	[-]	1,56					
Partial factor HAS-U-HCR, HIT-V-HCR	$\gamma_{Ms,v}$ [1)]	[-]	1,25					1,75
Ductility factor	k_7	[-]	1,0					
Steel failure with lever arm								
Bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$					
Ductility factor	k_7	[-]	1,0					
Concrete pry-out failure								
Pry-out factor	k_8	[-]	2,0					
Concrete edge failure								
Effective length of fastener	l_f	[mm]	$\min (h_{ef} ; 12 \cdot d_{nom})$					
Outside diameter of the anchor	d_{nom}	[mm]	8	10	12	16	20	24

1) In absence of national regulations.

Table C4: Essential characteristics for reinforcing bars (rebars) under tension load in uncracked concrete

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**
Installation safety factor									
Hammer drilling	γ_{inst}	[-]	1,2						
Hammer drilling with Hilti hollow drill bit TE-CD or TE-YD	γ_{inst}	[-]	-		1,2				
Steel failure									
Rebar B500B acc. to DIN 488:2009-08 [2]	$N_{Rk,s}$	[kN]	28	43	62	85	111	173	270
Partial factor [3]	$\gamma_{Ms,N}$ [1]	[-]	1,4						
Combined pullout and concrete cone failure									
Uncracked concrete C20/25									
Temperature range I: 40°C / 24°C	$\tau_{Rk,ucr}$	[N/mm²]	7,0	7,5	7,5	7,5	7,5	8,0	8,0
Temperature range II: 80°C / 50°C	$\tau_{Rk,ucr}$	[N/mm²]	7,0	7,0	7,0	7,0	7,0	7,5	7,5
Influence factors ψ on bond resistance τ_{Rk}									
Influence of concrete strength									
Factor for concrete compressive strength	ψ_c	C30/37	1,06						
		C40/50	1,11						
		C50/60	1,15						
Concrete cone failure									
Factor for uncracked concrete	k_{ucr}	[-]	11,0						
Factor for cracked concrete	k_{cr}	[-]	7,7						
Edge distance	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$						
Spacing	$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$						
Splitting failure									
Edge distance $c_{cr,sp}$ [mm] for		$h / h_{ef} \geq 2,0$	$1,0 \cdot h_{ef}$						
		$2,0 > h / h_{ef} > 1,3$	$4,6 \cdot h_{ef} - 1,8 \cdot h$						
		$h / h_{ef} \leq 1,3$	$2,26 \cdot h_{ef}$						
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$						



[1] In absence of national regulations.

[2] Values need to be calculated acc. EAD 330499-01, Eq. 2.1, if rebars do not fulfil the requirements acc. DIN 488.

[3] Values need to be calculated acc. EN 1992-4:2018, tab 4.1, if rebars do not fulfil the requirements acc. DIN 488.

Table C5: Essential characteristics for reinforcing bars (rebars) under shear load in uncracked concrete

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**
Steel failure without lever arm									
Rebar B500B acc. to DIN 488:2009-08 [2]	$V_{Rk,s}$	[kN]	14	22	31	42	55	86	135
Partial factor [3]	$\gamma_{Ms,V}$ [1]	[-]	1,5						
Ductility factor	k_7	[-]	1,0						
Steel failure with lever arm									
Rebar B500B acc. to DIN 488:2009-08 [2]	$M^0_{Rk,s}$	[Nm]	33	65	112	178	265	518	1012
Partial factor [3]	$\gamma_{Ms,V}$ [1]	[-]	1,5						
Ductility factor	k_7	[-]	1,0						
Concrete pryout failure									
Pry-out factor	k_8	[-]	2,0						
Concrete edge failure									
Effective length of fastener	l_f	[mm]	min (h_{ef}; 12 · d_{nom})						min (h_{ef}; 300)
Outside diameter of the anchor	d_{nom}	[mm]	8	10	12	14	16	20	25

[1] In absence of national regulations.

[2] Values need to be calculated acc. EAD 330499-01, Eq. 2.1, if rebars do not fulfil the requirements acc. DIN 488.

[3] Values need to be calculated acc. EN 1992-4:2018, tab 4.1, if rebars do not fulfil the requirements acc. DIN 488.

Table C6: Displacements under tension load

Threaded rod, HAS-U-…, HIT-V-…			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Uncracked concrete								
Temperature range I: 40°C / 24°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,06	0,06	0,07	0,07	0,07
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,07	0,07	0,08	0,08	0,08
Temperature range II: 80°C / 50°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,06	0,06	0,07	0,07	0,07
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,07	0,07	0,08	0,08	0,08
Cracked concrete								
Temperature range I: 40°C / 24°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	-	0,22	0,34	0,37	-	-
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	-	0,22	0,34	0,37	-	-
Temperature range II: 80°C / 50°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	-	0,22	0,34	0,37	-	-
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	-	0,22	0,34	0,37	-	-

Table C7: Displacements under shear load

Threaded rod, HAS-U-…, HIT-V-…,			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03
Displacement	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05

Table C8: Displacements under tension load

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**
Uncracked concrete									
Temperature range I: 40°C / 24°C									
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,06	0,06	0,07	0,07	0,07	0,07
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,07	0,07	0,08	0,08	0,08	0,08
Temperature range II: 80°C / 50°C									
Displacement	δ_{N0}	[mm/(N/mm²)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,09	0,08	0,07	0,06	0,06	0,05	0,05

Table C9: Displacements under shear load

Reinforcing bar (rebar)			**ϕ 8**	**ϕ 10**	**ϕ 12**	**ϕ 14**	**ϕ 16**	**ϕ 20**	**ϕ 25**
Displacement	δ_{V0}	[mm/kN]	0,09	0,07	0,06	0,05	0,05	0,04	0,03
Displacement	$\delta_{V\infty}$	[mm/kN]	0,14	0,11	0,09	0,08	0,07	0,06	0,05